BATTERY-OPERATED WIRELESS-COMMUNICATION APPARATUS AND METHOD

FIELD OF THE INVENTION

[0001] This invention relates to solid-state rechargeable batteries and the integration of such with wireless communication (antennae and electronics), and conventional electronics on a single platform for the purpose of allowing remote recharging of the battery.

BACKGROUND OF THE INVENTION

[0002] Electronics have been incorporated into many portable devices such as computers, mobile phones, tracking systems, scanners, etc. One drawback to portable devices is the need to include the power supply with the device. Portable devices typically use batteries as power supplies. Batteries must have sufficient capacity to power the device for at least the length of time the device is in use. Sufficient battery capacity can result in a power supply that is quite heavy or large compared to the rest of the device. Accordingly, smaller and lighter batteries (i.e., power supplies) with sufficient energy storage are desired. Other energy storage devices, such as supercapacitors, and energy conversion devices, such as photovoltaics and fuel cells, are alternatives to batteries for use as power supplies in portable electronics and non-portable electrical applications.

[0003] Another drawback of conventional batteries is the fact that some are fabricated from potentially toxic materials that may leak and be subject to governmental regulation. Accordingly, it is desired to provide an electrical power source that is safe, solid-state and rechargeable over many charge/discharge life cycles.

[0004] One type of an energy-storage device is a solid-state, thin-film battery. Examples of thin-film batteries are described in U.S. Pat. Nos. 5,314,765; 5,338,625; 5,445,126; 5,445,906; 5,512,147; 5,561,004; 5,567,210; 5,569,520; 5,597,660; 5,612,152; 5,654,084; and 5,705,293, each of which is herein incorporated by reference. U.S. Pat. No. 5,338,625 describes a thin-film battery, especially a thin-film microbattery, and a method for making same having application as a backup or first integrated power source for electronic devices. U.S. Pat. No. 5,445,906 describes a method and system for manufacturing a thin-film battery structure formed with the method that utilizes a plurality of deposition stations at which thin battery component films are built up in sequence upon a web-like substrate as the substrate is automatically moved through the stations. **FIG. 1A** shows a prior art thin-film battery **20** formed on substrate **22**. The battery includes a cathode current collector **32** and an anode current collector **34** formed on the substrate **22**. A cathode layer **38** is formed on the cathode current collector **32**. An electrolyte layer **42** is formed on the cathode layer **38**. An anode layer **44** is formed on the electrolyte layer **42**, the substrate **22** and the anode current collector **34**. The current collectors **32** and **34** are connected to external circuitry to provide electrical power to the same. In a discharge operation, ions in the anode layer **44** travel through the electrolyte layer **42** and are stored in the cathode layer **38**. Thereby, creating current flowing from the anode current collector **34** to the cathode current collector **32**. In a charge operation, an external electrical charge is applied to the current collectors **32** and **34**. Thereby, ions in the cathode layer **38** are forced to travel through the electrolyte layer **42** and are stored in the anode layer **44**.

[0005] **FIG. 2A** shows a prior art method for fabricating the thin-film battery **20**. First, the substrate is prepared for deposition of the thin-film battery (step **215**). The cathode current collector is deposited on the substrate using DC-magnetron sputtering (step **217**). The cathode is deposited on the cathode current collector by RF-magnetron sputtering (step **219**). In this method, the magnetron source provides sputtered material having energy of about 1-3 eV, which is insufficient to crystallize the cathode material to form desirable crystal structures that encourage ion movement into and out of the cathode material. The cathode must be annealed to produce a crystalline lattice structure in the cathode, which is necessary to produce an energy-storage device that has the required electrical performance characteristics. In some embodiments, a desired electrical characteristic of a battery is a discharge curve that has a relatively constant voltage (small delta) over a range of capacity and then the voltage decreases rapidly as remaining capacity is exhausted (large delta). Accordingly, the stack of the substrate, cathode current collector and the cathode are annealed at a temperature of 700 degrees Celsius (step **221** of **FIG. 2A**). The anneal step **221** complicates and adds cost to the fabrication of this type of solid-state battery. Further, the anneal step **221** precludes the use of any material as the substrate or other part of the battery thus formed that is unable to withstand the high anneal temperature. The anode current collector is deposited on the substrate by DC-magnetron sputtering (step **223**). The electrolyte layer is deposited by RF-magnetron sputtering (step **225**). The anode is deposited by thermal evaporation (step **227**).

[0006] Accordingly, there is a need for solid-state energy-storage devices, e.g., thin-film batteries and capacitors, that can be rapidly fabricated and that have acceptable electrical properties for use in a variety of electrical devices. More specifically, there is a need for a fabrication method and system that does not require a high-temperature anneal to form a solid-state energy-storage device.

SUMMARY OF THE INVENTION

[0007] One aspect of the present invention provides a combined battery and wireless-communications apparatus including a support structure, a first conductive layer deposited on a first surface area of the support structure, a thin-film battery including a cathode layer, a solid-state electrolyte layer, and an anode layer deposited such that either the anode layer or the cathode layer is in electrical contact with the first conductive layer, and the electrolyte layer in contact with and completely separating the anode layer and the cathode layer, an antenna mounted to the support structure, and an electronic communications circuit mounted to the support structure and electrically coupled to the battery and the antenna to transceive radio communications.

[0008] Another aspect of the present invention provides a method for making an integrated combined battery and wireless-communications apparatus. This method includes providing a support structure, depositing a first conductive layer on a first surface area of the support structure, depositing a thin-film battery including a cathode layer, a solid-state electrolyte layer, and an anode layer deposited such that